



## Material - ONORM GX2NiCrMo28-20-2

### Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ONORM GX2NiCrMo28-20-2 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	19.000 - 22.000		
Molybdenum	Mo %	2.000 - 2.500		
Nickel	Ni %	26.000 - 30.000		
Copper	Cu %	2.000 max.		
Nitrogen	N %	0.200 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      430 - 630 Yield Strength in Mpa      190 min. Elongation in %      30 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      60 J @ RT	
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
GX2NiCrMo28-20-2	BS	British	Plate, Tubes and Forging
GX2NiCrMo28-20-2	ISO	International	Casting
1.4458	ISO	International	Casting
1.4458	ONORM	Australia	Casting
GX2NiCrMo28-20-2	BDS	Bulgaria	Casting
1.4458	BDS	Bulgaria	Casting
1.4458	NBN	Belgium	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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